



# TAI-SAW TECHNOLOGY CO., LTD.

No. 3, Industrial 2nd Rd., Ping-Chen Industrial District,  
Taoyuan, 324, Taiwan, R.O.C.

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## Product Specifications Approval Sheet

Product Name: Dielectric filter 3550MHz size15.9x4.4mm

TST Parts No.: TR0040AA0095

Customer Parts No.: \_\_\_\_\_

Customer signature required
Company: _____
Division: _____
Approved by : _____
Date: _____

Checked by: \_\_\_\_\_ Alisa Kuo *Alisa Kuo.*

Approved by: \_\_\_\_\_ Kazuma Lee *Kazuma Lee*

Date: \_\_\_\_\_ 2021/11/03

1. Customer signed back is required before TST can proceed with sample build and receive orders.
2. Orders received without customer signed back will be regarded as agreement on the specifications.
3. Any specifications changes must be approved upon by both parties and a new revision of specifications shall be released to reflect the changes.



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## Dielectric filter 3550MHz size 15.9x4.4mm

MODEL NO.: TR0040AA0095

REV. NO.:2

### A. MAXIMUM RATING:

1. Input Power Level: 10W max.
2. DC Voltage : 0 V
3. Operating Temperature: -40°C to +85°C
4. Storage Temperature:-40°C to +85°C
5. Input/output impedance: 50 Ω
6. Moisture Sensitive Level: Level 2a (MSL2a)

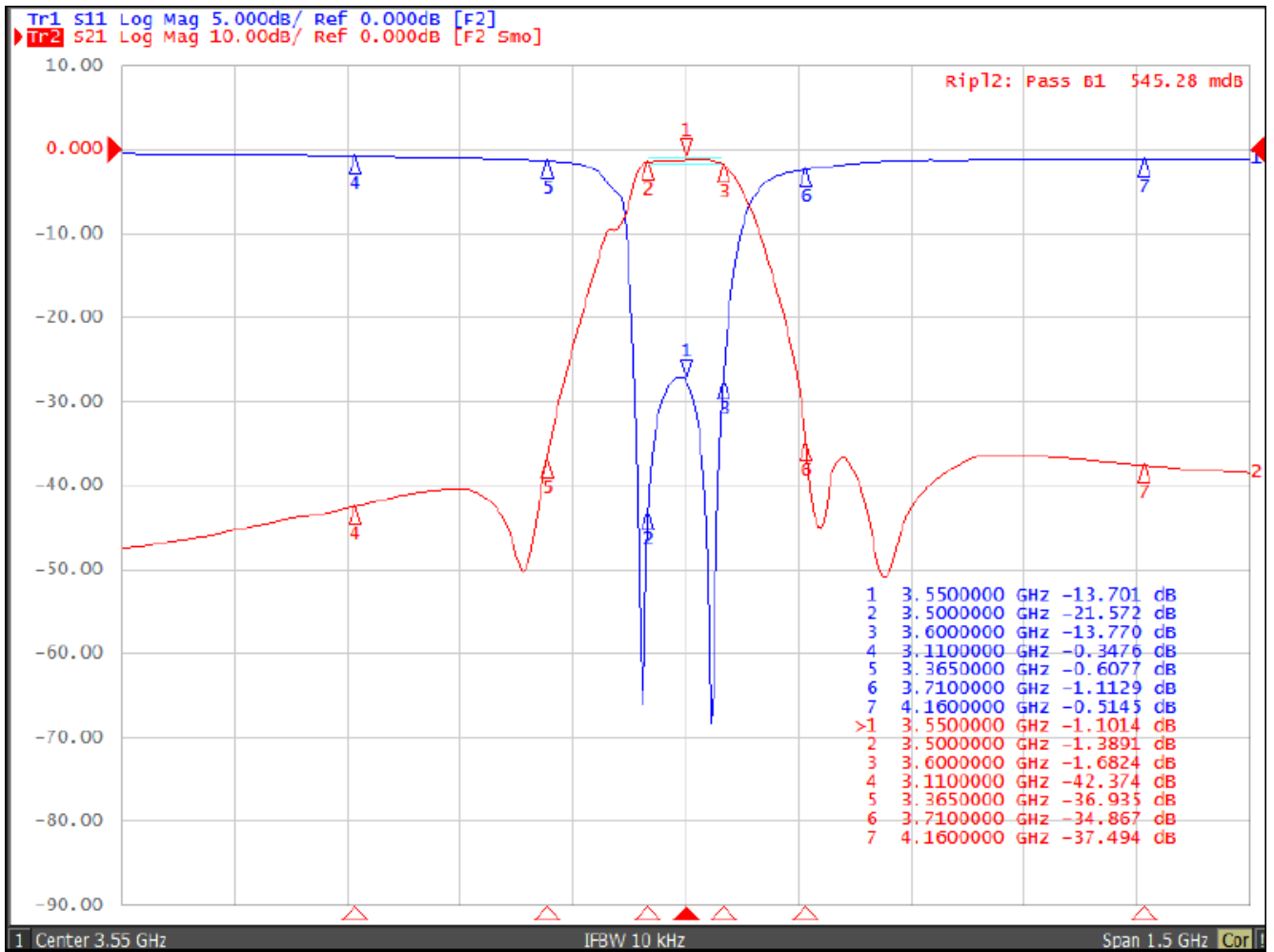


Electrostatic Sensitive Device (ESD)

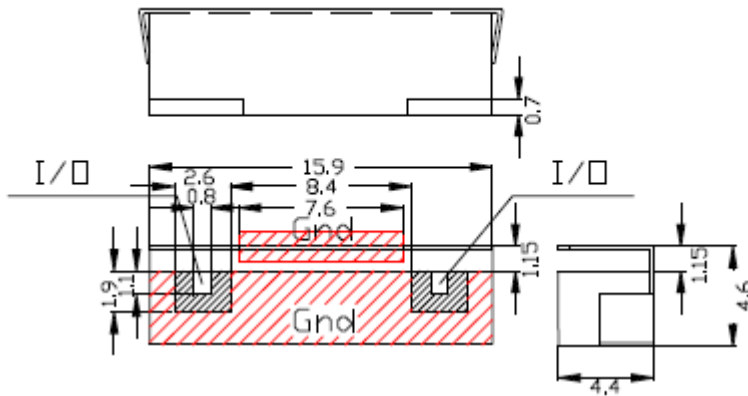
### B. ELECTRICAL CHARACTERISTICS:

NO.	ITEM	SPECIFICATION		
		Min	Typ	Max
1	CENTER FREQUENCY	3550MHz		
2	PASS BAND WIDTH	3500~3600MHz		
3	PASS BAND INSERTION LOSS		1.6dB	2.0dB
4	PASS BAND RIPPLE		0.6dB	1.0dB
5	PASS BAND RETURN LOSS	10 dB		
6	STOP-BAND ATTENUATION	3110~3365MHz	30 dB	
		3710~4160MHz	30 dB	
Item NO.4 specifies the absolute value of attenuation				

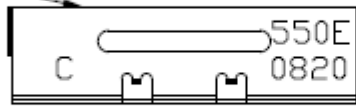
### C. FREQUENCY CHARACTERISTICS:



**D. DIMENSION:**



CASE 材質 洋白銅



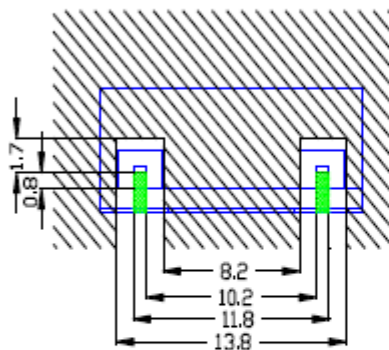
I/O: Input / Output  
Gnd: Ground

C: Company Code  
550E: product name (J3550E)  
0820: month/year (08/2020)  
Color: Black

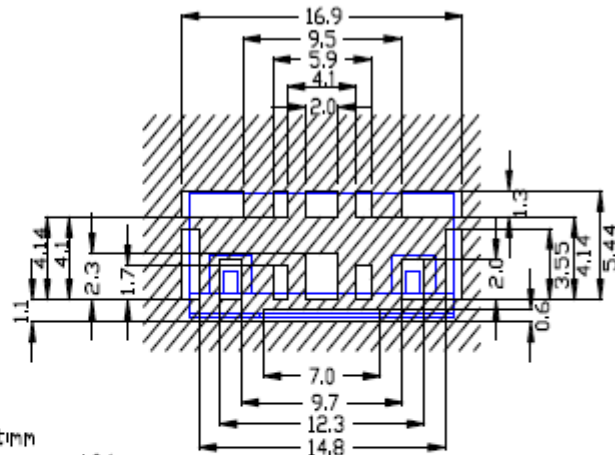
Unit:mm  
Tolerance:±0.3

**E. PCB FOOTPRINT:**


3-2-1  
Conductive Material Pattern





3-2-2  
Solder resist Pattern



Unit:mm  
Tolerance:±0.1

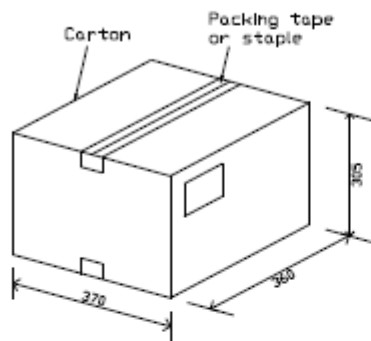
 Conductive Material:  
Ground, connected to  
lower ground diameter of  
0.3mm and max. distance  
of 3.0mm.

 covered with solder  
resist.

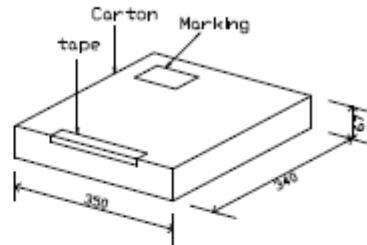
 I/O Pads must be  
connected to lines with  
50Ω Impedance.  
In the application a  
termination of 50Ω  
must be realized.

## F. PACKING:

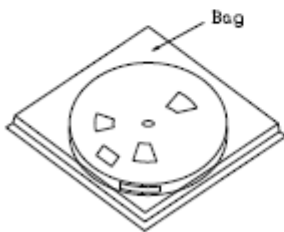
1. Outer Carton  
Quantity: 3200PCS



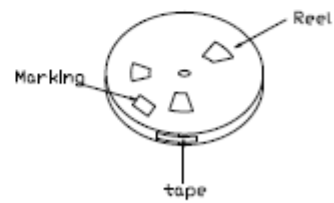
2. Inner Carton  
Quantity: 800PCS



3. Bag  
Quantity: 800PCS



4. Taping  
Quantity: 800PCS



Unit:mm

## G. RECOMMENDED REFLOW PROFILE:

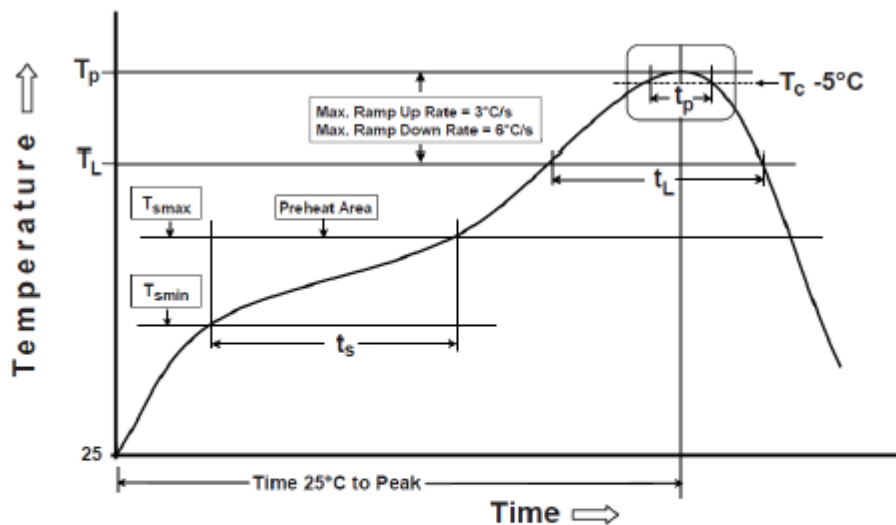
### Recommended Reflow Soldering Profile

Cirocomm products can be assembled following Pb-free assembly. According to the Standard IPC/JEDEC J-STD-020C, the temperature profile suggested is as follow:

Phase	Profile features	Pb-Free Assembly (SnAgCu)
PREHEAT	-Temperature Min( $T_{smin}$ ) -Temperature Max( $T_{smax}$ ) -Time( $t_s$ ) form ( $T_{smin}$ to $T_{smax}$ )	150°C 200°C 60-120 seconds
RAMP-UP	Avg. Ramp-up Rate ( $T_{smax}$ to TP)	3°C/second(max)
REFLOW	-Temperature( $T_L$ ) -Total Time above $T_L$ ( $t_L$ )	217°C 30-100 seconds
PEAK	-Temperature( $T_P$ ) -Time( $t_p$ )	260°C 3 second
RAMP-DOWN	Rate	6°C / second max.
Time from 25°C to Peak Temperature		8 minutes max.
Composition of solder paste		96.5Sn/3Ag/0.5Cu
Solder Paste Model		SHENMAO PF606-P26

Note : All the temperature measure point is on top surface of the component, if temperature over recommend, it will make component surface peeling or damage.

The graphic shows temperature profile for component assembly process in reflow ovens



#### Soldering With Iron:

Soldering condition : Soldering iron temperature  $270 \pm 10^\circ\text{C}$ .

Apply preheating at  $120^\circ\text{C}$  for 2-3 minutes. Finish soldering for each terminal within 3 seconds, if soldering iron over temperature  $270 \pm 10^\circ\text{C}$  or 3 seconds, it will make component surface peeling or damage.

Soldering iron can not leakage of electricity.