

TAI-SAW TECHNOLOGY CO., LTD.

No. 3, Industrial 2nd Rd., Ping-Chen Industrial District, Taoyuan, 324, Taiwan, R.O.C. TEL: 886-3-4690038 FAX: 886-3-4697532

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Product Specifications Approval Sheet

Product Description: Dielectric Filte TST Parts No.: TR0132AA0090	er 3500MHz BW 200MHz Size7.48x4.42mm
Customer Parts No.:	
Customer signature required	
Company:	
Division:	
Approved by :	
Date:	
	Alban Char
Checked by:	Nina Chen
Approved by:	Nina Chen Nina Chen Kazuma Lee
Date:	2023/07/07

- 1. Customer signed back is required before TST can proceed with sample build and receive orders.
- 2. Orders received without customer signed back will be regarded as agreement on the specifications.
- 3. Any specifications changes must be approved upon by both parties and a new revision of specifications shall be released to reflect the changes.



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Dielectric Filter 3500MHz BW 200MHz Size 7.48x4.42mm

MODEL NO.: TR0132AA0090 REV. NO.:1.0

A. Maximum Rating:

1. Input Power:2W

2. Operating Temperature: -40°C to +85°C

3. Storage Temperature: 0°C to +40°C

4. Moisture Sensitivity Level: 2a(MSL 2a)

RoHS Compliant Lead free Lead-free soldering

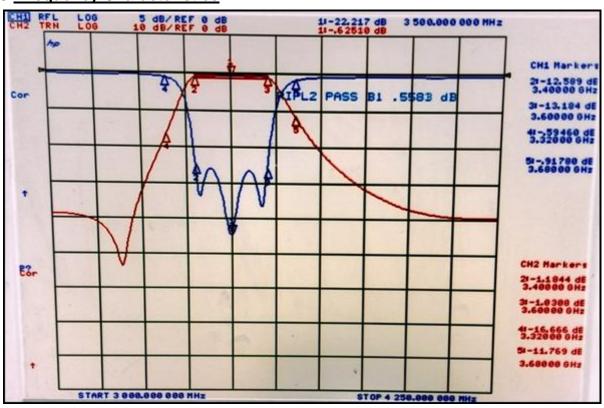
Electrostatic Sensitive Device (ESD)

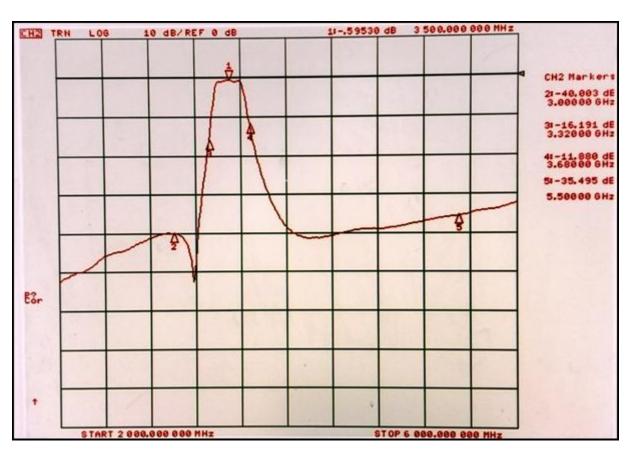
B. Electrical Characteristics:

ITEM		SPECIFICATION		
		Min	Тур	Max
INSERTION LOSS	3400~3600 MHz		1.5dB	2.0 dB
RIPPLE	3400~3600 MHz		0.8 dB	1.0 dB
RETURN LOSS	3400~3600 MHz	10 dB		
ATTENUATION -	at 3320 MHz	10 dB		
	at 3680 MHz	10 dB		

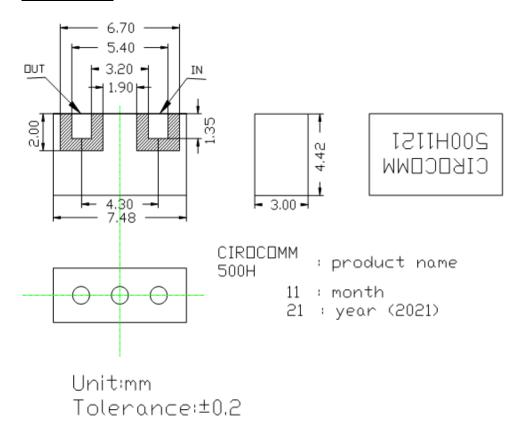
ATTENUATION specifies the absolute value of attenuation.

C. Frequency Characteristics:

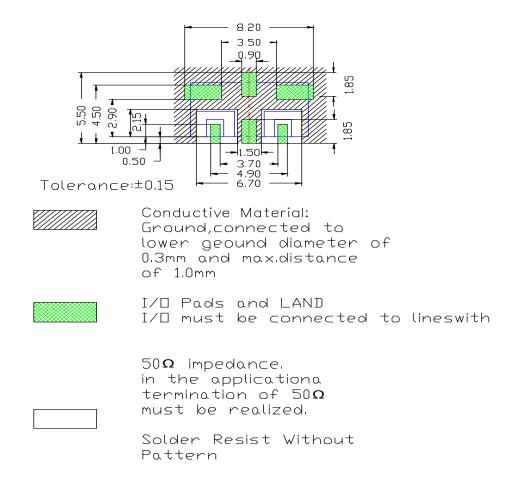




D. <u>Dimension</u>:

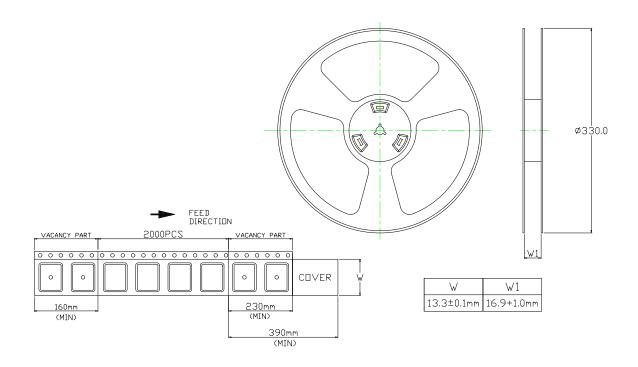


E. PCB Footprint:

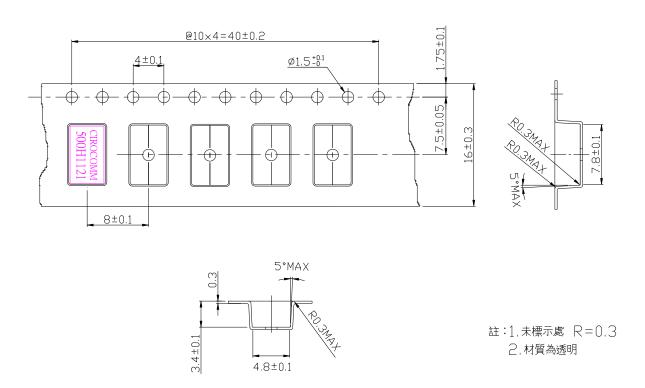


F. Packing:

1.Reel Dimension:

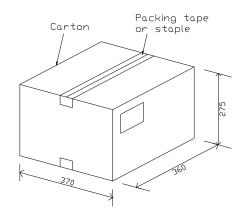


2. Tape Dimension:

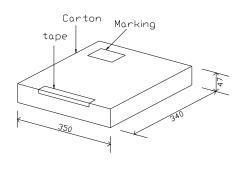


3. Package style:

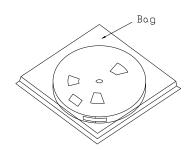
1. Duter Carton
 Quanyity:10000PCS



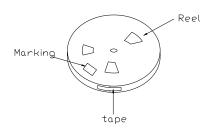
2. Inner Carton Quanyity:2000PCS



3. Bag Quanyity:2000PCS



4. Taping Quanyity:2000PCS



Unit:mm

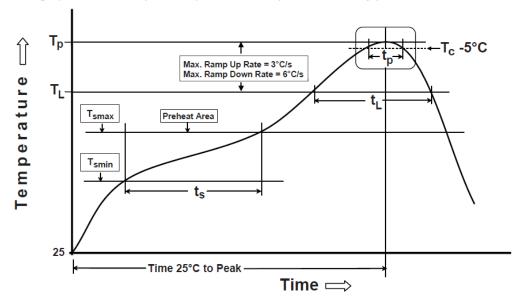
G. Recommended Reflow Profile:

Products can be assembled following Pb-free assembly. According to the Standard **IPC/JEDEC J-STD-020C**, the temperature profile suggested is as follow:

Phase	Profile features	Pb-Free Assembly (SnAgCu)	
PREHEAT	-Temperature Min(Tsmin) -Temperature Max(Tsmax) -Time(ts) form (Tsmin to Tsmax)	150°C 200°C 60-120 seconds	
RAMP-UP	Avg. Ramp-up Rate (Tsmax to TP)	3°C/second(max)	
REFLOW	-Temperature(TL) -Total Time above TL (t L)	217°C 30-100 seconds	
PEAK	-Temperature(TP) -Time(tp)	260°C 3 second	
RAMP-DOWN	Rate	6°C / second max.	
Time from 25°C to Peak Temperature		8 minutes max.	
Composition of solder paste		96.5Sn/3Ag/0.5Cu	
Solder Paste Model		SHENMAO PF606-P26	

Note: All the temperature measure point is on top surface of the component, if temperature over recommend, it will make component surface peeling or damage.

The graphic shows temperature profile for component assembly process in reflow ovens



Soldering With Iron:

Soldering condition : Soldering iron temperature 270 ± 10 °C.

Apply preheating at 120° C for 2-3 minutes. Finish soldering for each terminal within 3 seconds, if soldering iron over temperature $270\pm10^{\circ}$ C or 3 seconds, it will make component surface peeling or damage. Soldering iron can not leakage of electricity.