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Product Specifications Approval Sheet

Product Name: TCXO SMD 2.0x1.6 32.0MHz

TST Part No.: TX0802EABA53

Customer Part No.: _____

Company: _____
Division: _____
Approved by: _____
Date: _____

Checked by: Chia Haur Rau *CH*

Approved by: Kelly Huang *Kelly Huang*

Date: 04/20/2023

1. Customer signed back is required before TST can proceed with sample build and receive orders.
2. Orders received without customer signed back will be regarded as agreement on the specifications.
3. Any specifications changes must be approved upon by both parties and a new revision of specifications shall be released to reflect the changes.



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TCXO SMD 2.0x1.6 32.0MHz

MODEL NO.: TX0802EABA53

REV. NO.: 1

Revise:

Rev.	Rev. Page	Rev. Account	Date	Ref. No.	Revised by
1	N/A	Initial release	04/20/23'	N/A	Chia Haur Rau

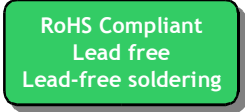


MODEL NO.: TX0802EABA53

REV. NO.: 1

Features:

- Ultra Miniature SMD Package
- Good Frequency Stability
- Good Phase Noise Response
- Moisture Sensitivity Level (MSL) : Level-1
- Hermetically sealed



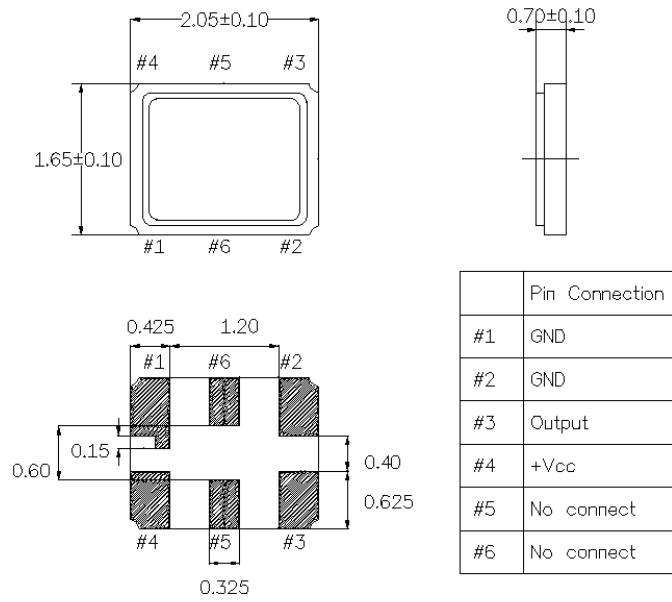
Description and Applications:

Surface mount 2.0mmx1.6mm TCXO for use in wireless communications devices

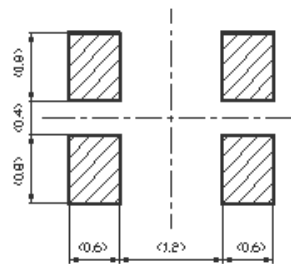
Electrical Specifications:

TX0802EABA53	Specifications
Nominal Frequency, Fo	32.000000 MHz
Storage Temperature Range	-40°C to +85°C
Operating Temperature Range	-40°C to +85°C
Power Supply Voltage, Vcc	3.3V +/- 5% (Nominal to 3.3V)
Output Voltage with Load 10pF//10KΩ, Vout	0.8 Vp-p min
Power Supply Current, Icc	2.0 mA max
Output Wave form	Clipped Sinewave
Frequency Tolerance as Received Ref. to Nominal Frequency	+/- 0.5 ppm max @ 25°C +/- 2°C
Frequency Deviation after 2 x Reflow Ref. to pre-reflow Freq (Please leave after reflow in 2 hour)	+/- 1.0 ppm max @ 25°C +/- 2°C
Frequency Stability a. Vs. Temperature (-40~85°C) b. Vs. Load varied 10pF//10KΩ+/-10% c. Vs. Supply Voltage varied Vcc+/-5%	+/- 1.0 ppm (reference to 25°C) +/- 0.2 ppm +/- 0.2 ppm
Output Load	10KΩ//10pF
Start Up Time (90% of final RF level in Vp-p)	2.0 msec max.
Aging	+/-1.0 ppm / first year @25°C
Harmonics	-5.0 dBc max
SSB Phase Noise (@1KHz Carrier Offset)	-130 dBc/Hz max
Marking	Laser marking

Mechanical Dimensions (mm):



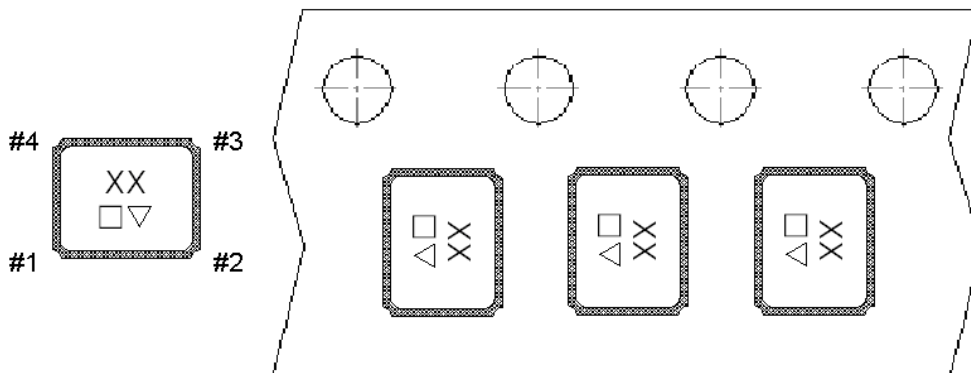
Recommended Land Pattern: (unit: mm)



Marking:

Line 1: Frequency XX (32)

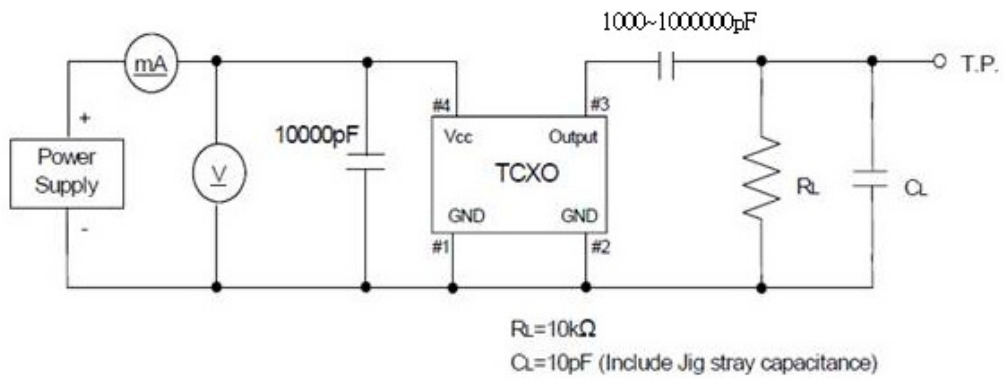
Line 2: Product Code : \square (\square is TST internal tracking code) + Date Code of Year/Month : ∇



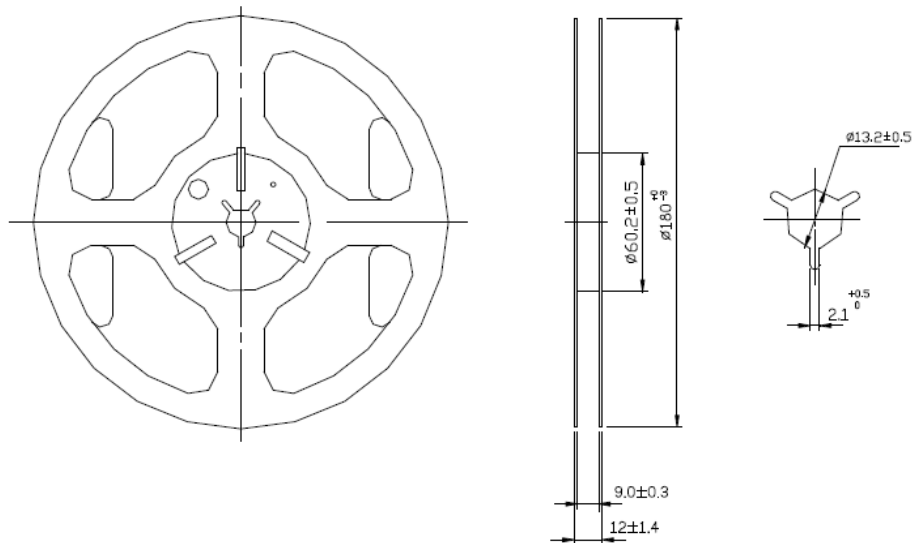
▽ : Date Code Table: Year/Month

Year/Month	1	2	3	4	5	6	7	8	9	10	11	12
2022	A	B	C	D	E	F	G	H	J	K	L	M
2023	N	P	Q	R	S	T	U	V	W	X	Y	Z
2024	a	b	c	d	e	f	g	h	i	j	k	m
2025	n	p	q	r	s	t	u	v	w	x	y	z
2026	A	B	C	D	E	F	G	H	J	K	L	M
2027	N	P	Q	R	S	T	U	V	W	X	Y	Z
2028	a	b	c	d	e	f	g	h	i	j	k	m
2029	n	p	q	r	s	t	u	v	w	x	y	z

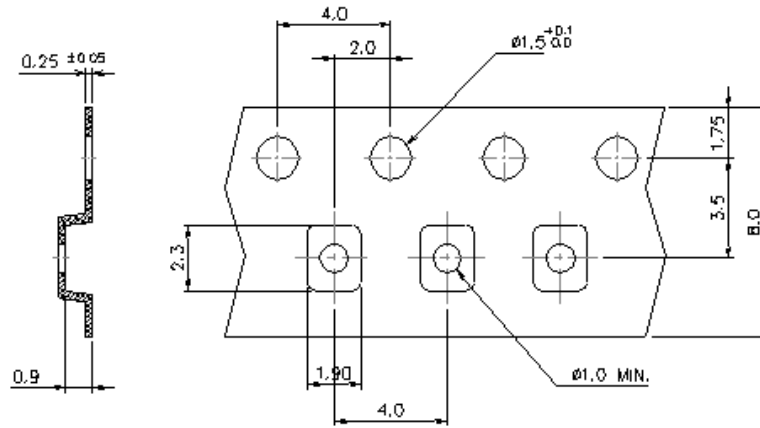
Recommended Circuit



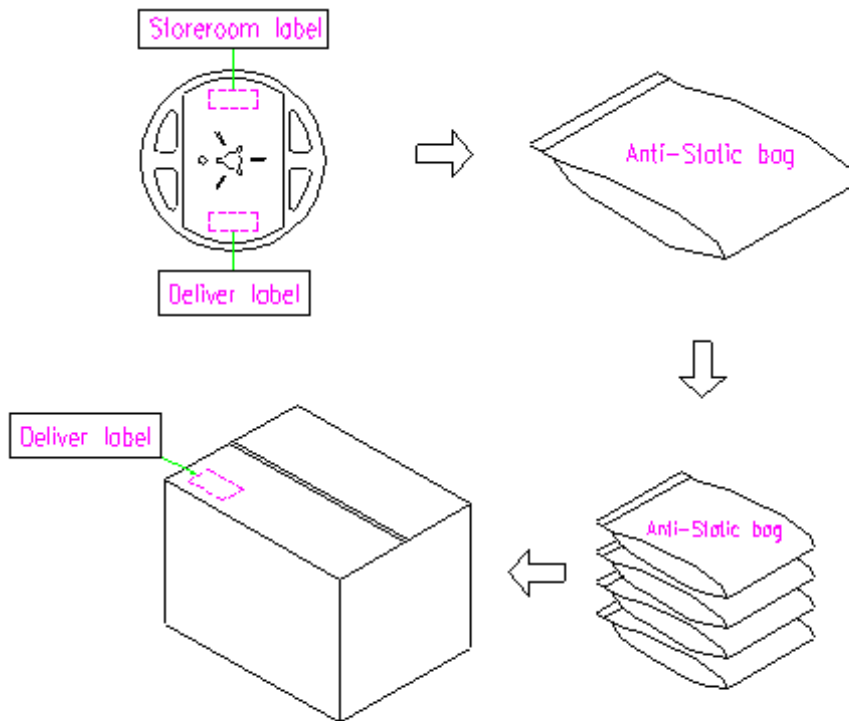
Reel Dimension



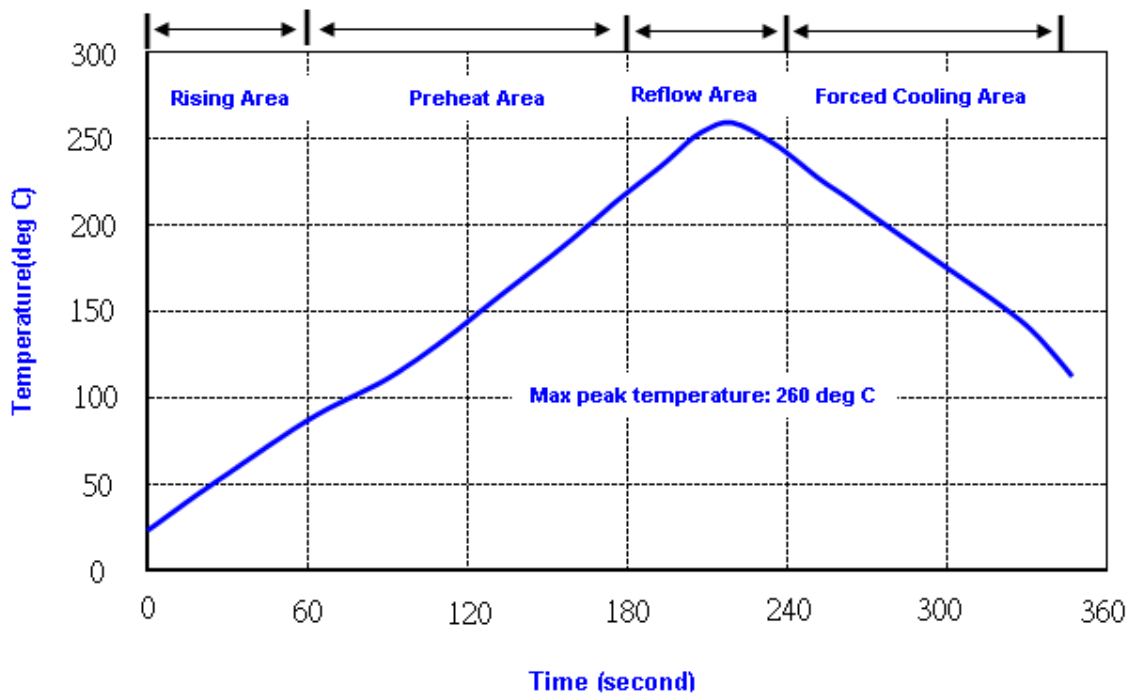
Tape Dimensions (mm)



Packing Quantity/Packing:
3K pcs maximum per reel



Reflow Profile:



Notes of the Usage:

1. Touch the solder iron at 260 ± 5 deg C onto the leads for 10 ± 2 sec max or touch the solder at 350 ± 5 deg C onto the leads for 3 ± 0.5 sec.
2. In the customer's reflow process, if it will remain some mechanical stress at the soldering terminals, also make some cracks on the soldering termination. Some cracks will cause open or short circuit and cause of thermal increasing or smoking. Don't make any excess mechanical stress to soldering points.
3. In case of giving a heavy shock to the products, it may make an open or short circuit and cause of thermal increasing and smoking. To avoid heavy shock impact applying to products is strictly required.
4. Ultrasonic cleaning should be avoided to prevent damage to the TCXO.
5. Do Not Use Ultrasonic-Wave Soldering or Wave Solder with Package Immersed in Solder.
6. Do not lay out the ground (GND) pattern under crystal unit, this will add parasitic capacitance.
7. Do not run Digital / RF signal lines, power, or ground under oscillators for multi-layered PCB, as this will add noise.

Notes of the Storage:

1. To keep products under the condition at the room temperature ($-5 \sim 35$ deg C) with normal humidity (45~75%). Absorption of moisture and dewdrop may make inferiority of characteristics and a short circuit.

2. Oxidization of terminals shall make the solderability more inferior. Dusts and corrosive gas will make a cause of the open or short circuit. Keep it in the clean place where is not in dusty and no corrosive gas.
3. Use the anti-static material to the storage package.
4. Don't put any excess weight to the TCXO in the storage process.
5. Don't move the product from the cold place to the hot place in the short time, otherwise it may make some dew-drop, then a short circuit may happen in case.
6. Storage periods should be maximum 6 months under condition of above item 1 after delivery from TST factory.
7. Once open the bag, there is possibility of electrical characteristics deterioration due to absorption of moisture. So, please use parts within 7 days after opening the bag.
8. If you have to keep parts without using after opening the bag, please put the drying agent in the bag, fold the bag and keep it in the place where temperature and humidity are controlled (nitrogen atmosphere box etc.)

Reliability Specifications

Test name	Test process / method	Reference standard
Mechanical characteristics		
resistance to Soldering heat (IR reflow)	Temp/ Duration : 265°C / 10sec × 2 times Total time : 4min. (IR-reflow)	EIAJED-4701 -300(301)M(II)
Vibration	Total peak amplitude : 1.5mm Vibration frequency : 10 to 2000 Hz Sweep period : 20 minute Vibration directions : 3 mutually perpendicular Duration : 2 hr / direc.	MIL-STD 202G method 204
Mechanical Shock	directions : 3 impacts per axis Acceleration : 3000g's, +20/-0 % Duration : 0.3 ms (total 18 shocks) Waveform : Half-sine	MIL-STD 202G method 213
Solderability	Solder Temperature: 265±5°C Duration time: 5±0.5 seconds.	J-STD-002
Environmental characteristics		
Thermal Shock	Heat cycle conditions -40 °C (30min) ↔ 85 °C (30min) * cycle time : 10 times	MIL-STD 883G method 1010.8
Humidity test	Temperature : 85 ± 2 °C Relative humidity : 85% Duration : 96 hours	MIL-STD 202G method 103
Dry heat (Aging test)	Temperature : 125 ± 2 °C Duration : 168 hours	MIL-STD 202G method 108A
Cold resistance (Low Temp Storage)	Temperature : -40 ± 2 °C Duration : 96 hours	IEC 60068-2-1