



TAI-SAW TECHNOLOGY CO., LTD.

No. 3, Industrial 2nd Rd., Ping-Chen Industrial District,
Taoyuan, 324, Taiwan, R.O.C.

TEL: 886-3-4690038 FAX: 886-3-4697532

E-mail: tstsales@mail.taisaw.com Web: www.taisaw.com

Product Specifications Approval Sheet

Product Description: Tuning Fork Crystal Unit 3.2x1.5 32.768KHz

TST Part No.: TZ2754C

Customer Part No.: _____

Customer signature required
Company: _____
Division: _____
Approved by : _____
Date: _____

Checked by: _____ Yifan Chen *Yifan*

Approved by: _____ Kelly Huang *Kelly Huang*

Date: _____ 02/27/2023

1. Customer signed back is required before TST can proceed with sample build and receive orders.
2. Orders received without customer signed back will be regarded as agreement on the specifications.
3. Any specifications changes must be approved upon by both parties and a new revision of specifications shall be released to reflect the changes.



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Tuning Fork 3.2x1.5 32.768KHz Crystal Unit

MODEL NO.: TZ2754C

REV. NO.: 5.0

Revise:

Rev.	Rev. Page	Rev. Account	Date	Ref. No.	Reviser
1	N/A	Initial release	11/03/16'	N/A	Yifan Chen
2	P3	Add storage temperature	11/15/16'	ECN-201600450	Yifan Chen
3	P4	Revise Marking Rule	12/27/16'	ECN-201600505	Yifan Chen
4	P4	Change marking	01/13/20'	ECN-202000019	Yifan Chen
5	P4-5	Revise packaging direction	02/27/23'	ECN-202300101	Yifan Chen



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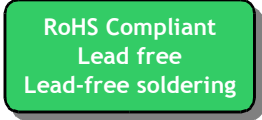
Tuning Fork 3.2x1.5 32.768KHz Crystal Unit

MODEL NO.: TZ2754C

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Features:

- Ceramic Seam Weld Package
- Excellent Reliability Performance
- Ultra Miniature Package
- Available to Surface Mount Technology and IR Reflow Process
- AEC-Q200 Compliant
- Moisture Sensitivity Level (MSL) : Level-1



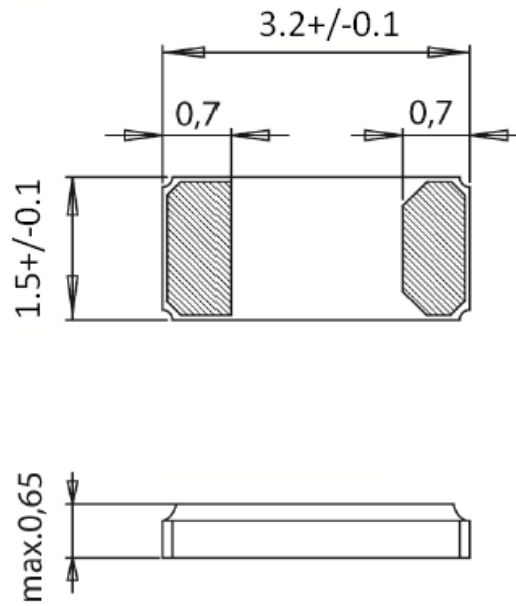
Description and Applications:

Surface mount 3.2mmx1.5mm crystal unit for use in communications devices,.

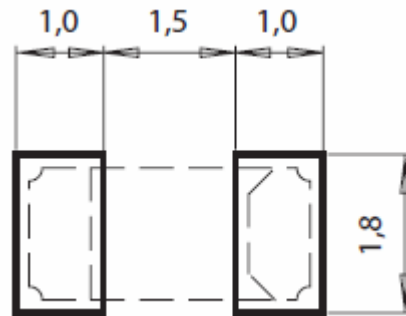
Electrical Specifications:

TZ2754C	Specification
Nominal Frequency	32.768000 KHz
Storage Temperature Range	-55°C to +125°C
Operating Temperature Range	-40°C to +125°C
Turnover Temperature	25 +/- 5 °C
Parabolic Curvature Constant	-0.04 ppm / °C ² max.
Frequency Make Tolerance (FL)	+/-20 ppm @ 25°C +/- 2°C
Equivalent Series Resistor (ESR)	70 kΩ max.
Drive Level	1.0 uW max.
Load Capacitance (CL)	12.5 pF
Aging	+/-3.0 ppm/year @25°C
Marking	Laser marking
Insulation Resistance	500M Ω min at DC 100V

Mechanical Dimensions (mm):



Recommended Land Pattern: (unit: mm)



Marking:

M950XX

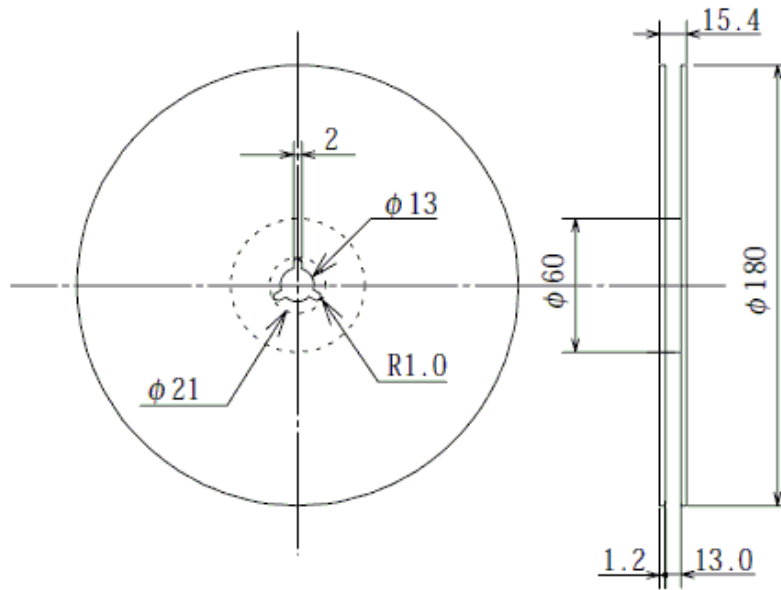
M: Frequency code

9 : Year code : 9 for 2019

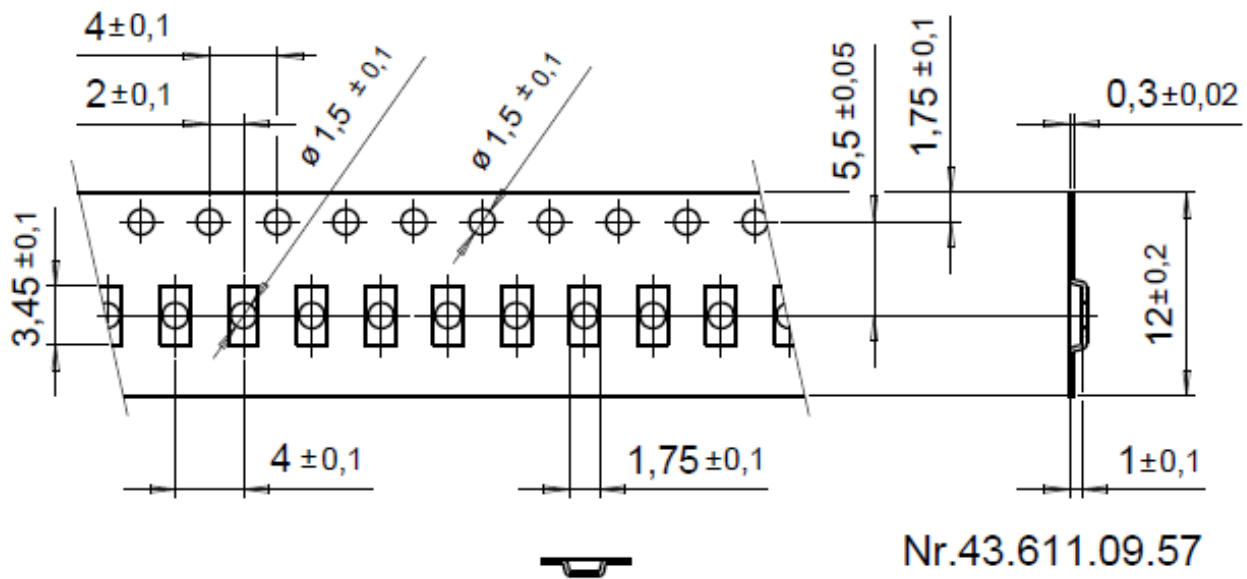
50 : Week code

XX: Batch Traceability code

Reel Dimensions (mm):



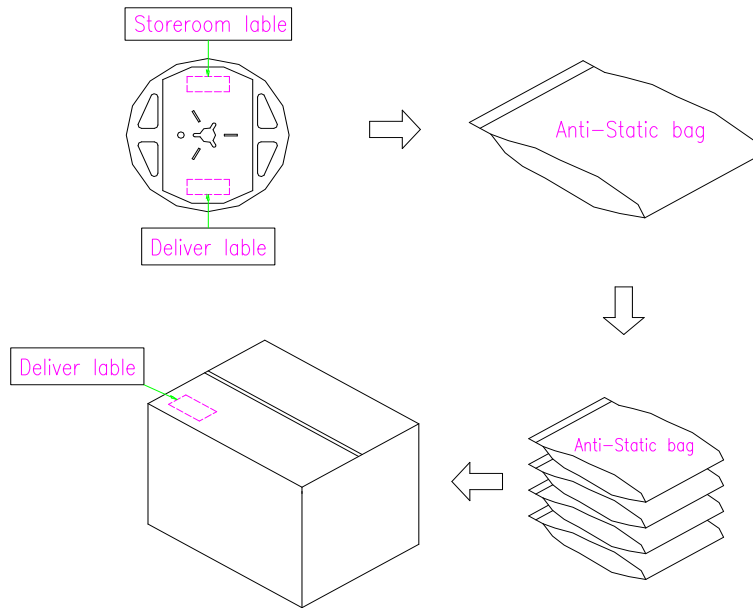
Tape Dimensions (mm):



User Direction of Feed

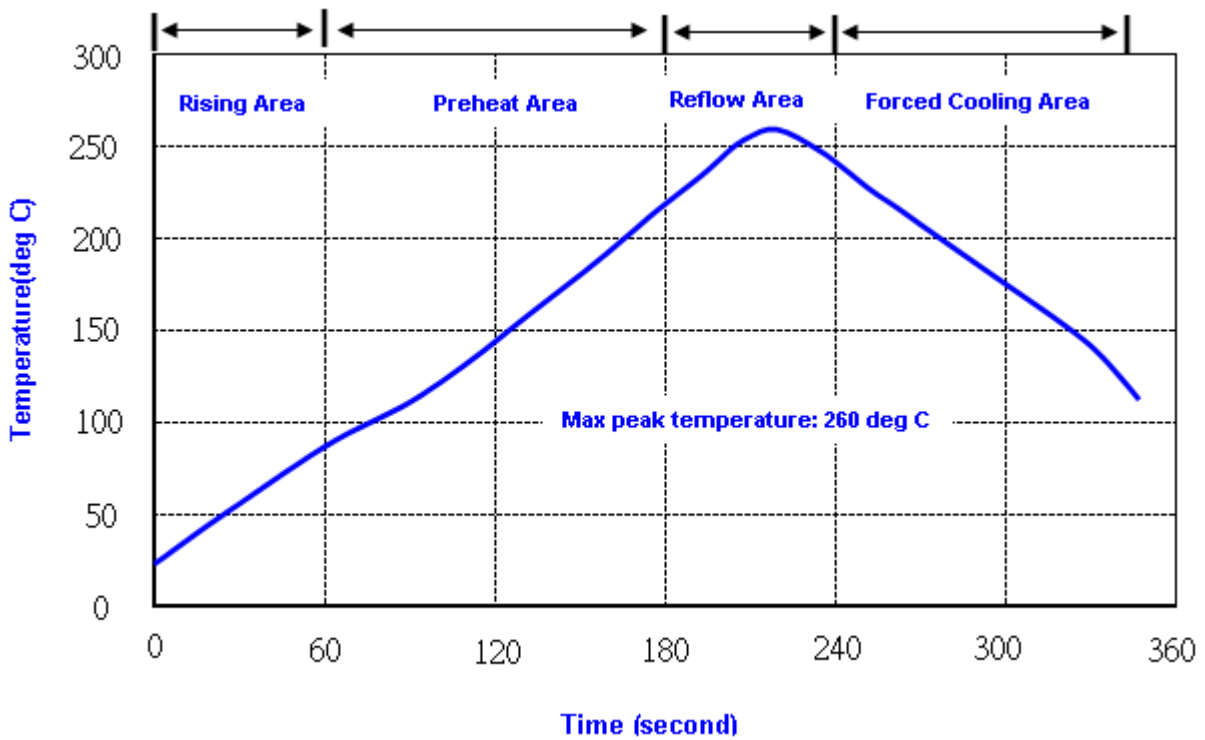
Packing Quantity/Packing:

3K pcs maximum per reel



Deliver package carton
1. L36xW35xH21cm-10 reel max.
2. L38xW36xH32cm-15 reel max.

Reflow Profile:



Reliability Specifications (AEC-Q200)

Test name	Test process / method	Reference standard
Mechanical characteristics		
resistance to Soldering heat (IR reflow)	Temp./ Duration : 265°C /10sec x2 times Total time : 4min.(IR-reflow)	EIAJED-4701 -300(301)M(II)
Vibration	Total peak amplitude : 1.5mm Vibration frequency : 10 to 2000 Hz Sweep period : 20 minute Vibration directions : 3 mutually perpendicular	MIL-STD 202G method 204
Mechanical Shock	directions : 3 impacts per axis Acceleration : 6000g's, +20/-0 % Duration : 0.3 ms (total 18 shocks) Waveform : Half-sine	MIL-STD 202G method 213
Solderability	Solder Temperature:265±5°C Duration time: 5±0.5 seconds.	J-STD-002
Environmental characteristics		
Thermal Shock	Heat cycle conditions -55 °C (30min) ↔ 125 °C (30min) * cycle time : 1000 times	MIL-STD 883G method 1010.8
Humidity test	Temperature : 85 ± 2 °C Relative humidity : 85% Duration : 1000 hours	MIL-STD 202G method 103
Dry heat (Aging test)	Temperature : 125 ± 2 °C Duration : 1000 hours	MIL-STD 202G method 108A
Cold resistance (Low Temp Storage)	Temperature : -40 ± 3 °C Duration : 1000 hours	IEC 60068-2-1